## ABSTRACT

In a method for the production of a dental moulded part, in which there is produced a coquille (10) having a hollow space (11) the form of which corresponds in substance to the form of a model (2) of the moulded part, and in which by filling of the coquille hollow space (11) with a hardenable material a casting (20) is produced and hardened, the model (2) is provided with an offset (2a, 2b, 2c) which is taken into account in the production of the coquille (2), wherein after the hardening of the casting (20) this is worked by material removal to produce the dental moulded part.